

Paragon Paints

Technical Data Sheet



Product Name:	Quick Air-Drying Hammer Finish.
Description:	Modified short oil alkyd, pigmented with aluminium.
Colours:	Range of house colours including silver, blue, green and black.
Gloss Level:	Satin.
Theoretical Spreading Rate:	10 sq metres per litre at 25 microns dry film thickness (d.f.t.).
Drying Time 20°C:	Touch dry 30 minutes. Dry to Handle - 2-4 hours. Full hardness – up to 7 days.
Recoating:	<p>Fast drying enamels have a critical over-coating time and must be over-coated within 4 hours or left until fully hardened – up to 7 days.</p> <p>However, over-coating times vary according to ambient temperature, film thickness and relative humidity. Always do as small test patch before over-coating. Do not apply at temperatures below 5°C.</p> <p>Conventional Spray - Thin up to 20% with BT1 thinner. Tip size 1.4 mm – 2.0 mm, atomizing pressure 40-60 psi.</p> <p>Airless Spray - Thin up to 5% with BT1 thinner. Tip size 0.38 mm – 0.48 mm. Atomising pressure 2000 psi.</p>
Application:	Roller - Use as supplied. Brush – for small areas only.
Surface Preparation:	All surfaces must be dry and oil free. If painting non-ferrous surfaces please contact our technical dept.
Packaging:	0.5, 1, 2.5 and 5 litre tins. 400ml Aerosols.
Thinner:	PT1 (thinning) PT2 (cleaning).
VOC (supplied):	500-550 grams per litre.
Flashpoint:	23°C.
Shelf Life:	12 months from date of manufacture in sealed containers. Store in a cool, dry place with temperatures between 5-30 °C and in accordance with the Highly Flammable Liquids and Liquefied Petroleum Gases Regulations 1972.

The information in this data sheet is intended for users who have the requisite knowledge and skills. It is the end-user's responsibility to determine the suitability of the product for its intended use. Paragon Paints has no control over either the quality or condition of the substrate, or the many factors affecting the use and application of this product. Paragon Paints does therefore not accept any liability arising from loss, injury or damage resulting from such use or the contents of this data sheet.

